

K KEMMLER®

Präzisionswerkzeuge

Hydraulic expansion chuck BT 30 - 20 - 90



280,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: 305.H20



Application:

For mounting straight-shank tools acc. DIN 1835 form A+B+E and DIN 6535 form HA+HB+HE (larger than dia. 20 mm only with reduction sleeve).

Note:

l1 = max. clamping depth l2 = max. length adjustment range

Delivery:

With wrench

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-2 (MAS-BT)
ADINTWS:	Hydro-Dehnspannfutter
ADJRG:	10
Auswuchtgüte:	G2,5 25.000 1/min
BD:	42
BD2:	45
CNSC:	JD (AD)
DCONWS:	20
DRVS:	5
LBD1:	52
LPR:	90
LSCX:	52
Rundlauf:	< 3µm
SK:	BT 30
THID:	M12x1

