



Quick change tapping chuck BT 30 - M5-M22 - Gr.2



171,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: 305.16.20.1



Application:

For the chucking of quick change adaptors for taps.

Note:

For machining centres with synchronous spindle.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

TRMAX:	M22
ADINTMS:	ISO 7388-2 (MAS-BT)
ADINTWS:	SWB - Schnellwechselaufnahme
BD:	54
CNSC:	J (A)
DCONWS:	31
LPR:	80
SK:	BT 30
Spannbereich:	M5 - M22
SZID:	2