

K KEMMLER®

Präzisionswerkzeuge

CNC-Drill chuck BT 30 - 1/13 - 93



273,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 305.15.13



Application:

For mounting tools with straight shanks.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-2 (MAS-BT)
ADINTWS:	CNC-Bohrfutter
Auswuchtgüte:	G6,3 15.000 1/min
BD1:	31
BD2:	50
CNSC:	JD (AD)
DCONWS:	1,0 - 13
DRVS:	6
LPR:	93
Rundlauf:	< 30µm
SK:	BT 30