

K KEMMLER®

Präzisionswerkzeuge

Morse taper adaptor BT 30 - 2 - 60

**47,00 € ***

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 305.07.02

**Application:**

For mounting tools with Morse taper shank and tang according to DIN 228-1 form B.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-2 (MAS-BT)
ADINTWS:	DIN 6383
Auswuchtgüte:	G6,3 15.000 1/min
BD:	32
CNSC:	JD (AD)
CTWS:	2
LPR:	60
Rundlauf:	< 5µm
SK:	BT 30
TDCON:	AT5