

# K KEMMLER®

## Präzisionswerkzeuge

### KPS-Collet chuck BT 30 - 4/16 - 90 | KPS 16

**143,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 305.03.16.1

**Application:**

For mounting straight-shank tools in collets. To use for high speed cutting and high precision milling.

**Delivery:**

With balanced clamping nut

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

|               |                       |
|---------------|-----------------------|
| Typ:          | 496EK   KPS 16        |
| ADINTMS:      | ISO 7388-2 (MAS-BT)   |
| ADINTWS:      | KPS Spannzangenfutter |
| Auswuchtgüte: | G2,5   30.000 1/min   |
| CNSC:         | JD (AD)               |
| DCONWS:       | 4 - 16                |
| DLN:          | 40                    |
| LPR:          | 90                    |
| Rundlauf:     | < 3µm                 |
| SK:           | BT 30                 |
| THID:         | M18 x 1,50            |