

K KEMMLER®

Präzisionswerkzeuge

Hydraulic expansion chuck SK 30 - 20 - 90



280,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 302.H20



Application:

For mounting straight-shank tools acc. DIN 1835 form A+B+E and DIN 6535 form HA+HB+HE (larger than dia. 20 mm only with reduction sleeve).

Note:

l1 = max. clamping depth l2 = max. length adjustment range

Delivery:

With wrench

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 7388-1 (DIN 69871)
DCPS:	D10/H4,5
SK:	SK 30
Rundlauf:	< 3µm
LSCX:	52
LPR:	90
LBD1:	71
DRVS:	5
DCP:	Ja
ADINTWS:	Hydro-Dehnspannfutter
DCONWS:	20
CNSC:	AD
BD2:	42
BD:	42
Auswuchtgüte:	G2,5 25.000 1/min

ADJRG:	10
THID:	M12x1