

# K KEMMLER®

## Präzisionswerkzeuge

### End mill holder Weldon SK 30 - 14 - 63

**47,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 302.04.14

**Application:**

For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

**Delivery:**

With clamping screw

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

|               |                        |
|---------------|------------------------|
| ADINTMS:      | ISO 7388-1 (DIN 69871) |
| ADINTWS:      | DIN 6359 (Weldon)      |
| Auswuchtgüte: | G2,5   25.000 1/min    |
| BD:           | 44                     |
| CNSC:         | AD                     |
| DCONWS:       | 14                     |
| DCP:          | Ja                     |
| DCPS:         | D10/H4,5               |
| LPR:          | 63                     |
| Rundlauf:     | < 3µm                  |
| SK:           | SK 30                  |