

K KEMMLER®

Präzisionswerkzeuge

KPS-Collet chuck SK 30 - 1/10 - 90 | KPS 10

**121,00 € ***

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 302.03.10.1

Application:

For mounting straight-shank tools in collets. To use for high speed cutting and high precision milling.

Delivery:

With balanced clamping nut

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

Typ:	490EK KPS 10
ADINTMS:	ISO 7388-1 (DIN 69871)
ADINTWS:	KPS Spannzangenfutter
Auswuchtgüte:	G2,5 30.000 1/min
CNSC:	AD
DCONWS:	1 - 10
DCP:	Ja
DCPS:	D10/H4,5
DLN:	27,5
LPR:	90
Rundlauf:	< 3µm
SK:	SK 30
THID:	M12 x 1,75