

**ER-Collet chuck SK 30 - 2/20 - 70 | ER 32****64,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 302.02.20

**Application:**

For mounting straight-shank tools in collets.

**Delivery:**

With balanced clamping nut

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

|               |                         |
|---------------|-------------------------|
| Typ:          | 470E   ER 32            |
| ADINTMS:      | ISO 7388-1 (DIN 69871)  |
| ADINTWS:      | ISO 15488 (DIN 6499) ER |
| Auswuchtgüte: | G2,5   25.000 1/min     |
| CNSC:         | AD                      |
| DCONWS:       | 2 - 20                  |
| DCP:          | Ja                      |
| DCPS:         | D10/H4,5                |
| DLN:          | 50                      |
| LPR:          | 70                      |
| Rundlauf:     | < 3µm                   |
| SK:           | SK 30                   |
| THID:         | M16 x 2,0               |