

# K KEMMLER®

## Präzisionswerkzeuge

### ER-Collet chuck HSK 32 - 2/16 - 80 | ER 25 | Mini

**130,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: A32.02.16.M

**Application:**

For mounting straight-shank tools in collets.

**Delivery:**

With balanced clamping nut

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

|                          |                         |
|--------------------------|-------------------------|
| Typ:                     | 430E   ER 25   Mini     |
| THID:                    | M8                      |
| ADINTMS:                 | ISO 12164 (HSK-A)       |
| ADINTWS:                 | ISO 15488 (DIN 6499) ER |
| Auswuchtgüte:            | G2,5   25.000 1/min     |
| DCONWS:                  | 2 - 16                  |
| DCP:                     | Ja                      |
| DCPS:                    | D10/H4,5                |
| DLN:                     | 35                      |
| HSK:                     | HSK-A 32                |
| LPR:                     | 80                      |
| max. Rundlaufabweichung: | < 3µm                   |