

**ER-Precision collet for high pressure cooling ER32 | 470EHP | < 3 µm | Ø 4,0****51,00 € ***

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 470EHP-04

**Application:**

Metallic sealed for mounting straight-shank tools with coolant-through in collet chucks ISO 15488 (ex. DIN 6499).

Version:

Metallic sealed Collets for internal cooling (applicable up to 100 bar).

System concentricity and repetition accuracy 3 µm (3×D, maximum = 50 mm), in conjunction with „KEMMLER Precision collet chuck ER“.

Suitable for:

KEMMLER Precision collet chuck ER or standard collet chuck Spannfutter ISO 15488 (ex. DIN 6499).

Note:

Clamping range h6 (nominal size only).

Metallic sealed Collets for internal cooling (applicable up to 100 bar). In order to achieve an optimum sealing the tool must be clamped on the complete length of the ground drill of the collet.

Article properties

Typ:	470E ER 32
SEAL:	Ja
ADINTMS:	ER collet ISO10897 (DIN6388) - ER32
ADINTWS:	Cylindrical clamping - metric
BD:	33
CP:	120 bar
DCONWS:	4
OAL:	40
Rundlaufgenauigkeit:	< 3µm