



## Hydraulic expansion chuck HSK 40 - 06 - 80



**360,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: A40.H06



### Application:

For mounting straight-shank tools acc. DIN 1835 form A+B+E and DIN 6535 form HA+HB+HE (larger than dia. 20 mm only with reduction sleeve).

### Delivery:

Without wrench

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm<sup>2</sup> after DIN
- All functional surfaces fine machined

### Article properties

|                          |                       |
|--------------------------|-----------------------|
| THID:                    | M6x1                  |
| ADINTMS:                 | ISO 12164 (HSK-A)     |
| ADINTWS:                 | Hydro-Dehnspannfutter |
| ADJRGA:                  | 10                    |
| Auswuchtgüte:            | G2,5   25.000 1/min   |
| BD:                      | 26                    |
| BD2:                     | 33,5                  |
| DCONWS:                  | 6                     |
| DCP:                     | Ja                    |
| DCPS:                    | D10/H4,5              |
| DRVS:                    | 5                     |
| HSK:                     | HSK-A 40              |
| LBD1:                    | 33                    |
| LPR:                     | 80                    |
| LSCX:                    | 37                    |
| max. Rundlaufabweichung: | < 3µm                 |