

K KEMMLER®

Präzisionswerkzeuge

Hydraulic expansion chuck HSK 32 - 06 - 80



360,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: A32.H06

Application:

For mounting straight-shank tools acc. DIN 1835 form A+B+E and DIN 6535 form HA+HB+HE (larger than dia. 20 mm only with reduction sleeve).

Delivery:

Without wrench

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

THID:	M6x1
ADINTMS:	ISO 12164 (HSK-A)
ADINTWS:	Hydro-Dehnspannfutter
ADJRGA:	10
Auswuchtgüte:	G2,5 25.000 1/min
BD:	26
BD2:	33
DCONWS:	6
DCP:	Ja
DCPS:	D10/H4,5
DRVS:	5
HSK:	HSK-A 32
LBD1:	31
LPR:	80
LSCX:	37
max. Rundlaufabweichung:	< 3µm