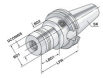
KEMMLER®
Präzisionswerkzeuge

Hydraulic expansion chuck SK 40 - 08 - 68





372,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: DC.403.H08

Application:
For mounting straight-shank tools acc. DIN 1835 form A+B+E and DIN 6535 form HA+HB+HE (larger than dia. 20 mm only with reduction sleeve).

Note:
l1 = max. clamping depth l2 = max. length adjustment range

Without wrench

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	DUAL CONTACT ~ISO 7388-1
DCPS:	D10/H4,5
SK:	SK-DC 40
Rundlauf:	< 3µm
LSCX:	37
LPR:	68
LBD1:	33
DRVS:	5
DCP:	Ja
ADINTWS:	Hydro-Dehnspannfutter
DCONWS:	8
CNSC:	AD/AF (AD/B)
BD2:	50
BD:	28
Auswuchtgüte:	G2,5 | 25.000 1/min
ADJRGA:	10
THID:	M6x1