



Tapping chucks for synchronisation SK 40 - M3-M20 - 84 | ER 25



393,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: DC.403.16.02.16



Application:

For machining centres with synchronous spindle.

Note:

- Synchro tapping chucks compensate synchronisation errors.
- Minimal length compensation on compression and expansion balances very small pitch differences between synchro spindle and tap, which can cause high frictional forces on the thread flanks.
- A possible increase of axial force during the tapping process is reduced to a minimum.
- Suitable for internal coolant.
- Coolant pressure up to max. 100 bar.

Delivery:

With balanced clamping nut

Article properties

Typ:	430E ER 25
ADINTMS:	DUAL CONTACT ~ISO 7388-1
ADINTWS:	ISO 15488 Gewindeschneidfutter
Auswuchtgüte:	G6,3 15.000 1/min
CNSC:	AD/AF (AD/B)
DCONWS:	M3 - M20
DCP:	Ja
DCPS:	D10/H4,5
DLN:	42
LCOMP:	0,5
LPR:	84
Rundlauf:	< 60µm
SK:	SK-DC 40