

# K KEMMLER®

## Präzisionswerkzeuge

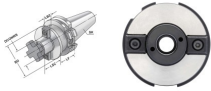
### Shell mill holder SK 40 - 16 - 35



**104,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: DC.403.11.16



#### Application:

For mounting milling cutters with transversal groove.

#### Note:

d = 40/d = 60: For large diameter face mill cutters with four additional threaded holes according to DIN 2079.

#### Delivery:

With drivers, cross head retaining screw and cylinder head retaining screw for cutters with central coolant. For d = 60 only with four fixation screws according to DIN 912.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                          |
|---------------|--------------------------|
| ADINTMS:      | DUAL CONTACT ~ISO 7388-1 |
| ADINTWS:      | DIN 6357 (Quernut)       |
| Auswuchtgüte: | G2,5   25.000 1/min      |
| BD:           | 38                       |
| CNSC:         | AD/AF (AD/B)             |
| CXSC:         | Kühlkanäle               |
| DCONWS:       | 16                       |
| DCP:          | Ja                       |
| DCPS:         | D10/H4,5                 |
| LB2:          | 15,9                     |
| LF:           | 35                       |
| LSC:          | 17                       |
| Rundlauf:     | < 5µm                    |
| SK:           | SK-DC 40                 |
| TDCON:        | h6                       |