

K KEMMLER®

Präzisionswerkzeuge

Combi shell mill holder SK 40 - 22 - 55



97,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: DC.403.10.22



Application:

For mounting milling cutters with transverse or longitudinal groove.

With retaining screw, driving ring and feather key

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	DUAL CONTACT ~ISO 7388-1
ADINTWS:	DIN 6358 (Kombi)
Auswuchtgüte:	G6,3 15.000 1/min
BD:	40
CNSC:	AD/AF (AD/B)
DCONWS:	22
DCP:	Ja
DCPS:	D10/H4,5
LF1:	55
LF2:	43
LSCN:	19
LSCX:	31
Rundlauf:	< 5µm
SK:	SK-DC 40
TDCON:	h6