

**End mill holder Weldon SK 40 - 18 - 100****90,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: DC.403.04.18.1**Application:**

For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

**Delivery:**

With clamping screw

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

|               |                          |
|---------------|--------------------------|
| ADINTMS:      | DUAL CONTACT ~ISO 7388-1 |
| ADINTWS:      | DIN 6359 (Weldon)        |
| Auswuchtgüte: | G2,5   25.000 1/min      |
| BD:           | 50                       |
| CNSC:         | AD/AF (AD/B)             |
| DCONWS:       | 18                       |
| DCP:          | Ja                       |
| DCPS:         | D10/H4,5                 |
| LPR:          | 100                      |
| Rundlauf:     | < 3µm                    |
| SK:           | SK-DC 40                 |