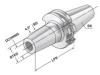
KEMMLER®
Präzisionswerkzeuge

Shrink chuck 4,5° SK 40 - 32 - 100





140,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: DC.403.70.32

Application:
For mounting tools with straight shanks.

Note:
Toolholders suitable for induction-, contact- and hot air shrink units. Ø 3, 4, 5 with h4-tolerance and Ø 6 – Ø 32 with h6-tolerance

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For Ø 3, 4 and 5 mm only solid carbide tool shanks must be used!

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	DUAL CONTACT ~ISO 7388-1
DCPS:	D10/H4,5
TDCON:	h6
SK:	SK-DC 40
Rundlauf:	< 3µm
LSCX:	61
LSCN:	51
LPR:	100
DCP:	Ja
ADINTWS:	Schrumpffutter 4,5°
DCONWS:	32
CNSC:	AD/AF (AD/B)
BTED:	44
BD2:	53
Auswuchtgüte:	G2,5 | 25.000 1/min
ADJRGA:	10
THID:	M16x1