19.04.2024



Präzisionswerkzeuge

Hydraulic expansion chuck BT 50-25-110 JIS B 6339 (MAS-BT) AD/B in wooden box



952,00 € *

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* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH Order no.: 506.H25.RDC.S

Application:

For mounting straight-shank tools acc. DIN 1835 form A+B+E and DIN 6535 form HA+HB+HE (larger than dia. 20 mm only with reduction sleeve).

Note:

I1 = max. clamping depth I2 = max. length adjustment range

Delivery:

With wrench

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 μm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined