



HSS-E spiral flute taps M22 18x14 P=2,5



71,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: TC.4060.M22.0

Application:

1. Thread configuration with a special design, prevents overfeeding, thin thread and pitch diameter oversize.
2. Flute geometry with special design, better chip evacuation, prevents chip clogging, improves thread quality
3. Excellent performance on various work material: Stainless steel, carbon steel, alloyed steel, tool steel

Article properties

ADINTMS:	Tap shank ISO -metric: 18x14
OAL:	140
THL:	25
THCHT:	C
TDZ:	M22
TD:	22
TCTR:	6H
SUBSTRATE:	Titanium Nitrid
PHD:	19,5
NORGMX:	0
BHFP:	Ja
NOF:	4
FHA:	40°
DRVS:	14
DCONMS:	18
CXSC:	Nein
CNSC:	Nein
BSG:	DIN 376
TP:	2,5