



HSS-E spiral flute taps M30 22x18 P=3,5



105,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: TB.3510.M30.0



Application:

- Thread configuration with a special design, prevents overfeeding, thin thread and pitch diameter oversize.
- Flute geometry with special design, better chip evacuation, prevents chip clogging, improves thread quality
- Excellent performance on various work material: Stainless steel, carbon steel, alloyed steel, tool steel

Article properties

ADINTMS:	Tap shank ISO -metric: 22x18
OAL:	180
THL:	40
THCHT:	B
TDZ:	M30
TD:	30
TCTR:	6H
SUBSTRATE:	Titanium Nitrid
PHD:	26,5
NORGMX:	0
BHFP:	Nein
NOF:	4
FHA:	60°
DRVS:	18
DCONMS:	22
CXSC:	Nein
CNSC:	Nein
BSG:	DIN 376
TP:	3,5