KEMMLER®
Präzisionswerkzeuge

HSS-E spiral flute taps M22 18x14 P=2,5





70,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: TB.3510.M22.0

Application:

- Thread configuration with a special design, prevents overfeeding, thin thread and pitch diameter oversize.
- Flute geometry with special design, better chip evacuation, prevents chip clogging, improves thread quality
- Excellent performance on various work material: Stainless steel, carbon steel, alloyed steel, tool steel

Article properties

ADINTMS:	Tap shank ISO -metric: 18x14
OAL:	140
THL:	32
THCHT:	B
TDZ:	M22
TD:	22
TCTR:	6H
SUBSTRATE:	Titanium Nitrid
PHD:	19,5
NORGMX:	0
BHFP:	Nein
NOF:	3
FHA:	60°
DRVS:	14
DCONMS:	18
CXSC:	Nein
CNSC:	Nein
BSG:	DIN 376
TP:	2,5