

**HSS-E spiral flute taps M18 14x11 P=2,5****47,00 € ***

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: TB.3510.M18.0**Application:**

- Thread configuration with a special design, prevents overfeeding, thin thread and pitch diameter oversize.
- Flute geometry with special design, better chip evacuation, prevents chip clogging, improves thread quality
- Excellent performance on various work material: Stainless steel, carbon steel, alloyed steel, tool steel

Article properties

ADINTMS:	Tap shank ISO -metric: 14x11
OAL:	125
THL:	30
THCHT:	B
TDZ:	M18
TD:	18
TCTR:	6H
SUBSTRATE:	Titanium Nitrid
PHD:	15,5
NORGMX:	0
BHFP:	Nein
NOF:	3
FHA:	60°
DRVS:	11
DCONMS:	14
CXSC:	Nein
CNSC:	Nein
BSG:	DIN 376
TP:	2,5