

# K KEMMLER®

## Präzisionswerkzeuge

### Milling Chuck BT 40 - 20 - 90



**319,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: DC.406.64.20



#### Application:

For mounting straight-shank tools.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|               |                          |
|---------------|--------------------------|
| ADINTMS:      | DUAL CONTACT ~ISO 7388-2 |
| ADINTWS:      | Kraftspannfutter         |
| Auswuchtgüte: | G6,3   15.000 1/min      |
| BD:           | 53                       |
| CNSC:         | JD/JF (AD/B)             |
| DCONWS:       | 20                       |
| LPR:          | 90                       |
| Rundlauf:     | < 3µm                    |