27.04.2024



KEMMLER

Präzisionswerkzeuge

Shell mill holder BT 40 - 16 - 100



125,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH Order no.: DC.406.11.16.1





Application:

For mounting milling cutters with transversal groove.

Note:

d = 40/d = 60: For large diameter face mill cutters with four additional threaded holes according to DIN 2079.

SK 30 without coolant exit bores on the end face

Delivery:

With drivers, cross head retaining screw and cylinder head retaining screw for cutters with central coolant. For d = 60 only with four fi xation screws according to DIN 912.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 μm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS: DUAL CONTACT ~ISO 7388-2

ADINTWS: DIN 6357 (Quernut)
Auswuchtgüte: G2,5 | 25.000 1/min

BD: 38

CNSC: JD/JF (AD/B) CXSC: Kühlkanäle

 DCONWS:
 16

 LB2:
 73

 LF:
 100

 LSC:
 17

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Rundlauf: $< 5 \mu m$ TDCON: h6