KEMMLER®
Präzisionswerkzeuge

End mill holder Weldon with cooling channels BT 40 - 20 - 63





97,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: DC.406.04.20.K

Application:
For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

Delivery:
With clamping screw and O-ring

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	DUAL CONTACT ~ISO 7388-2
ADINTWS:	DIN 6359 (Weldon)
Auswuchtgüte:	G2,5 | 25.000 1/min
BD:	52
CNSC:	JD/JF (AD/B)
DCONWS:	20
LPR:	63
Rundlauf:	< 3µm