



End mill holder Weldon BT 40 - 18 - 100



90,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: DC.406.04.18.1



Application:

For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

Delivery:

With clamping screw

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	DUAL CONTACT ~ISO 7388-2
ADINTWS:	DIN 6359 (Weldon)
Auswuchtgüte:	G2,5 25.000 1/min
BD:	50
CNSC:	JD/JF (AD/B)
DCONWS:	18
LPR:	100
Rundlauf:	< 3µm