



## Tapping chucks for synchronisation 25 - M4-M33 | ER 40



**297,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: 120.16.2540



### Application:

For machining centres with synchronous spindle.

### Note:

- Synchro tapping chucks compensate synchronisation errors.
- Minimal length compensation on compression and expansion balances very small pitch differences between synchro spindle and tap, which can cause high frictional forces on the thread flanks.
- A possible increase of axial force during the tapping process is reduced to a minimum.
- Suitable for internal coolant.
- Coolant pressure up to max. 100 bar.

### Delivery:

With balanced clamping nut

### Article properties

Typ:	472E   ER 40
ADINTMS:	DIN6535-HB+HE - metric
ADINTWS:	ISO 15488 Gewindeschneidfutter
CP:	80 bar
DCONMS:	25
DLN:	63
DRVS:	55
LCOMP:	0,5
LPR:	109
Spannbereich:	M4 - M33