



Tapping chucks for synchronisation 25 - M4-M27 | ER 32



257,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: 120.16.2532



Application:

For machining centres with synchronous spindle.

Note:

- Synchro tapping chucks compensate synchronisation errors.
- Minimal length compensation on compression and expansion balances very small pitch differences between synchro spindle and tap, which can cause high frictional forces on the thread flanks.
- A possible increase of axial force during the tapping process is reduced to a minimum.
- Suitable for internal coolant.
- Coolant pressure up to max. 100 bar.

Delivery:

With balanced clamping nut

Article properties

Typ:	470E ER 32
ADINTMS:	DIN6535-HB+HE - metric
ADINTWS:	ISO 15488 Gewindeschneidfutter
CP:	80 bar
DCONMS:	25
DLN:	50
DRVS:	42
LCOMP:	0,5
LPR:	69
Spannbereich:	M4 - M27