6.05.2024



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Tapping chucks for synchronisation 25 - M3-M20 | ER 25



248,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH Order no.: 120.16.2525



Application

For machining centres with synchronous spindle.

Note:

- Synchro tapping chucks compensate synchronisation errors.
- Minimal length compensation on compression and expansion balances very small pitch differences between synchro spindle and tap, which can cause high frictional forces on the thread flanks.
- A possible increase of axial force during the tapping process is reduced to a minimum.
- Suitable for internal coolant.
- Coolant pressure up to max. 100 bar.

With balanced clamping nut

Article properties

Typ: 430E | ER 25

ADINTMS: DIN6535-HB+HE - metric
ADINTWS: ISO 15488 Gewindeschneidfutter

 CP:
 80 bar

 DCONMS:
 25

 DLN:
 42

 DRVS:
 28

 LCOMP:
 0,5

 LPR:
 63

 Spannbereich:
 M3 - M20