KEMMLER®
Präzisionswerkzeuge

Shell mill holder BT 30 - 22 - 40





104,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: DC.305.11.22

Application:
For mounting milling cutters with transversal groove.

Note:
d = 40/d = 60: For large diameter face mill cutters with four additional threaded holes according to DIN 2079.

SK 30 without coolant exit bores on the end face

Delivery:
With drivers, cross head retaining screw and cylinder head retaining screw for cutters with central coolant. For d = 60 only with four fi xation screws according to DIN 912.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	DUAL CONTACT ~ISO 7388-2
ADINTWS:	DIN 6357 (Quernut)
Auswuchtgüte:	G2,5 | 25.000 1/min
BD:	48
CNSC:	JD (AD)
CXSC:	Kühlkanäle
DCONWS:	22
LB2:	18
LF:	40
LSC:	19

Rundlauf:	< 5µm
SK:	BT-DC 30
TDCON:	h6