

K KEMMLER®

Präzisionswerkzeuge

Morse taper adaptor BT 30 - 1 - 45



85,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: DC.305.07.01



Application:

For mounting tools with Morse taper shank and tang according to DIN 228-1 form B.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	DUAL CONTACT ~ISO 7388-2
ADINTWS:	DIN 6383
Auswuchtgüte:	G6,3 15.000 1/min
BD:	23
CNSC:	AD/AF (AD/B)
CTWS:	1
LB:	25
LPR:	45
Rundlauf:	< 5µm
SK:	BT-DC 30
TDCON:	AT5