KEMMLER®
Präzisionswerkzeuge

Shrink chuck 4,5° PSK 63 - 25 - 90





302,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: C6.70.25

Application:
For mounting tools with straight shanks.

Note:
Aufnahmen für Induktiv-, Kontakt- und Heißluftschrumpfgeräte geeignet. Schafttoleranz bei Ø 3, 4 und 5 mm = h4, bei Ø 6 – Ø 32 mm = h237

For Ø 3, 4 and 5 mm only solid carbide tool shanks must be used!

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	CCS - Polygonschaftkegel
ADINTWS:	Schrumpffutter 4,5°
ADJRGA:	10
Auswuchtgüte:	G2,5 | 25.000 1/min
BD:	53
BTED:	44
DCONWS:	25
LPR:	90
LSCN:	48
LSCX:	58
PSK:	C6 | PSK 63
Rundlauf:	< 3µm
TDCON:	h6
THID:	M10x1