

K KEMMLER®

Präzisionswerkzeuge

Shrink chuck 4,5° PSK 63 - 20 - 85



275,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: C6.70.20

Application:

For mounting tools with straight shanks.

Note:

Aufnahmen für Induktiv-, Kontakt- und Heißluftschumpfgeräte geeignet. Schafttoleranz bei Ø 3, 4 und 5 mm = h4, bei Ø 6 – Ø 32 mm = h236

For Ø 3, 4 and 5 mm only solid carbide tool shanks must be used!

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	CCS - Polygonschaftkegel
ADINTWS:	Schrumpffutter 4,5°
ADJRG:	10
Auswuchtgüte:	G2,5 25.000 1/min
BD:	42
BTED:	33
DCONWS:	20
LPR:	85
LSCN:	42
LSCX:	52
PSK:	C6 PSK 63
Rundlauf:	< 3µm
TDCON:	h6
THID:	M10x1