

K KEMMLER®

Präzisionswerkzeuge

Milling Chuck PSK 63 - 32 - 85



383,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: C6.64.32

Application:

For mounting straight-shank tools.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

Typ:	HKS 32
ADINTMS:	CCS - Polygonschaftkegel
ADINTWS:	Kraftspannfutter
Auswuchtgüte:	G6,3 15.000 1/min
BD:	71
DCONWS:	32
DCP:	Ja
DCPS:	D10/H4,5
LPR:	85
PSK:	C6 PSK 63
Rundlauf:	< 3µm
Spannbereich:	3 - 32