

**Boring bar blank PSK 63 - 63 - 180****212,00 € ***

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: C6.17.63**Application:**

For the manufacturing of special tools.

Note:

Cone and flange hardened and grinded. Soft body for later processing.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	CCS - Polygonschaftkegel
ADINTWS:	Rohling
BD:	63
BMC:	Einsatzstahl 16MnCr10
DCP:	Ja
DCPS:	D10/H4,5
LPR:	180
PSK:	C6 PSK 63