KEMMLER®
Präzisionswerkzeuge

End mill holder Weldon PSK 63 - 40 - 100

219,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: C6.04.40

Application:
For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

Delivery:
With clamping screw

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	CCS - Polygonschaftkegel
ADINTWS:	DIN 6359 (Weldon)
Auswuchtgüte:	G2,5 | 25.000 1/min
BD:	80
DCONWS:	40
LPR:	100
PSK:	C6 | PSK 63
Rundlauf:	< 3µm
TDCON:	H4