

# K KEMMLER®

## Präzisionswerkzeuge

### Shrink chuck 4,5° PSK 50 - 08 - 75

**340,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: C5.70.08

**Application:**

For mounting tools with straight shanks.

**Note:**

Toolholders suitable for induction-, contact- and hot air shrink units. Ø 6 – Ø 32 with h6-tolerance

For Ø 3, 4 and 5 mm only solid carbide tool shanks must be used!

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

|               |                          |
|---------------|--------------------------|
| ADINTMS:      | CCS - Polygonschaftkegel |
| ADINTWS:      | Schrumpffutter 4,5°      |
| ADJRG:        | 10                       |
| Auswuchtgüte: | G2,5   25.000 1/min      |
| BD:           | 27                       |
| BTED:         | 21                       |
| DCONWS:       | 8                        |
| LPR:          | 75                       |
| LSCN:         | 26                       |
| LSCX:         | 36                       |
| PSK:          | C5   PSK 50              |
| Rundlauf:     | < 3µm                    |
| TDCON:        | h6                       |
| THID:         | M8x1                     |