KEMMLER®
Präzisionswerkzeuge

Test arbor PSK 40 - 32 - 180





933,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: C4.18.32

Application:
For the inspection of machine tools according to ISO recommendation R230 or for testing the tool spindle.

Delivery with test certificate

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	CCS - Polygonschaftkegel
ADINTWS:	Kontrolldorn
BD:	32
LPR:	180
max. Rundlaufabweichung:	0,005
PSK:	C4 | PSK 40
Rundlauf:	< 5µm
Toleranz:	0,005