

K KEMMLER®

Präzisionswerkzeuge

Shell mill holder PSK 32 - 16 - 30



213,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: C3.11.16

Application:

For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

Delivery:

With clamping screw

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	CCS - Polygonschaftkegel
ADINTWS:	DIN 6357 (Quernut)
Auswuchtgüte:	G2,5 25.000 1/min
BD:	38
CXSC:	Kühlkanäle
DCONWS:	16
LB:	15
LF:	30
LSC:	17
PSK:	C3 PSK 32
Rundlauf:	< 5µm
TDCON:	h6