

**HSS-E spiral flute taps M27 20x16 P=3,0****52,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: B.3500.M27.0**Application:**

- Thread configuration with a special design, prevents overfeeding, thin thread and pitch diameter oversize.
- Flute geometry with special design, better chip evacuation, prevents chip clogging, improves thread quality
- Excellent performance on various work material: Stainless steel, carbon steel, alloyed steel, tool steel

**Article properties**

ADINTMS:	Tap shank ISO -metric: 20x16
OAL:	160
THL:	36
THCHT:	B
TDZ:	M27
TD:	27
TCTR:	6H
SUBSTRATE:	HSS-E
PHD:	24
NORGMX:	0
BHFP:	Nein
NOF:	4
FHA:	60°
DRVS:	16
DCONMS:	20
CXSC:	Nein
CNSC:	Nein
BSG:	DIN 376
TP:	3