

K KEMMLER®

Präzisionswerkzeuge

Boring holder for drills with indexable inserts | HSK 63 - 32 - 90

**136,00 € ***

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: A63.51.32

**Application:**

For mounting solid drills with cylindrical shank according to DIN 6595.

Note:

Contact surface precision grinded

Delivery:

With clamping screws

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 12164 (HSK-A)
ADINTWS:	DIN 6595 Form E1
Auswuchtgüte:	G6,3 15.000 1/min
BD:	52
DCONWS:	32
DCP:	Ja
DCPS:	D10/H4,5
HSK:	HSK-A 63
LB:	63
LPR:	90
max. Rundlaufabweichung:	< 4µm