

K KEMMLER®

Präzisionswerkzeuge

Tapping chucks for synchronisation HSK 63 - M3-M27 - 108 | ER 32



345,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: A63.16.02.20



Application:

For machining centres with synchronous spindle.

Note:

- Synchro tapping chucks compensate synchronisation errors.
- Minimal length compensation on compression and expansion balances very small pitch differences between synchro spindle and tap, which can cause high frictional forces on the thread flanks.
- A possible increase of axial force during the tapping process is reduced to a minimum.
- Suitable for internal coolant.
- Coolant pressure up to max. 100 bar.

Delivery:

With balanced clamping nut

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

Typ:	470E ER 32
Spannbereich:	M3 - M27
ADINTMS:	ISO 12164 (HSK-A)
ADINTWS:	ISO 15488 Gewindeschneidfutter
Auswuchtgüte:	G6,3 15.000 1/min
DCP:	Ja
DCPS:	D10/H4,5
DLN:	50
HSK:	HSK-A 63
LCOMP:	0,5

LPR:	108
max. Rundlaufabweichung:	< 60µm