KEMMLER®
Präzisionswerkzeuge

# End mill holder Weldon with cooling channels HSK 63 - 18 - 80







**116,00 € ***
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: A63.04.18.K

**Application:**
For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

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**Delivery:**
With clamping screw and O-ring

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- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

**Article properties**

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|---|---|
| ADINTMS: | ISO 12164 (HSK-A) |
| ADINTWS: | DIN 6359 (Weldon) |
| Auswuchtgüte: | G2,5 \| 25.000 1/min |
| BD: | 50 |
| CXSC: | Kühlmittelnuten |
| DCONWS: | 18 |
| DCP: | Ja |
| DCPS: | D10/H4,5 |
| HSK: | HSK-A 63 |
| LPR: | 80 |
| max. Rundlaufabweichung: | < 3µm |