

# K KEMMLER®

## Präzisionswerkzeuge

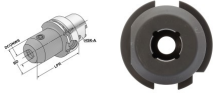
### End mill holder Weldon with cooling channels HSK 63 - 14 - 80



**116,00 € \***

\* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH  
Order no.: A63.04.14.K



#### Application:

For mounting straight-shank tools with lateral flat according to DIN 1835 form B (Weldon).

#### Delivery:

With clamping screw and O-ring

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

#### Article properties

|                          |                     |
|--------------------------|---------------------|
| ADINTMS:                 | ISO 12164 (HSK-A)   |
| ADINTWS:                 | DIN 6359 (Weldon)   |
| Auswuchtgüte:            | G2,5   25.000 1/min |
| BD:                      | 44                  |
| CXSC:                    | Kühlmittelnuten     |
| DCONWS:                  | 14                  |
| DCP:                     | Ja                  |
| DCPS:                    | D10/H4,5            |
| HSK:                     | HSK-A 63            |
| LPR:                     | 80                  |
| max. Rundlaufabweichung: | < 3µm               |