KEMMLER®
Präzisionswerkzeuge

ER-Collet chuck HSK 63 - 2/20 - 100 | ER 32





107,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: A63.02.20

Application:
For mounting straight-shank tools in collets.

Delivery:
With balanced clamping nut

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

Typ:	470E | ER 32
THID:	M16 x 2,0
ADINTMS:	ISO 12164 (HSK-A)
ADINTWS:	ISO 15488 (DIN 6499) ER
Auswuchtgüte:	G2,5 | 25.000 1/min
DCONWS:	2 - 20
DCP:	Ja
DCPS:	D10/H4,5
DLN:	50
HSK:	HSK-A 63
LPR:	100
max. Rundlaufabweichung:	< 3µm