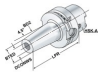
KEMMLER®
Präzisionswerkzeuge

Shrink chuck 4,5° HSK 100 - 08 - 85





205,00 € *
* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: A100.70.08

Application:
For mounting tools with straight shanks.

Note:
Toolholders suitable for induction-, contact- and hot air shrink units. Ø 3, 4, 5 with h4-tolerance and Ø 6 – Ø 32 with h6-tolerance

For Ø 3, 4 and 5 mm only solid carbide tool shanks must be used!

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

THID:	M6x1
TDCON:	h6
ADINTMS:	ISO 12164 (HSK-A)
ADINTWS:	Schrumpffutter 4,5°
ADJRGA:	10
Auswuchtgüte:	G2,5 | 25.000 1/min
BD2:	27
BTED:	21
DCONWS:	8
DCP:	Ja
DCPS:	D10/H4,5
HSK:	HSK-A 100
LPR:	85
LSCN:	26
LSCX:	36
max. Rundlaufabweichung:	< 3µm