

K KEMMLER®

Präzisionswerkzeuge

CNC-Drill chuck HSK 100 - 2,5/16 - 112



446,00 € *

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH
Order no.: A100.15.16

Application:

For mounting tools with straight shanks.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

ADINTMS:	ISO 12164 (HSK-A)
ADINTWS:	CNC-Bohrfutter
Auswuchtgüte:	G6,3 15.000 1/min
BD2:	50
DCONWS:	2,5 - 16
DCP:	Ja
DCPS:	D10/H4,5
DRVS:	6
HSK:	HSK-A 100
LPR:	112
max. Rundlaufabweichung:	< 30µm