

K KEMMLER®

Präzisionswerkzeuge

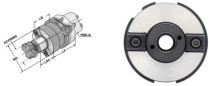
Shell mill holder HSK 100 - 32 - 50

**161,00 € ***

* Prices excl. legal value added tax plus shipping costs

Brand: Kemmler GmbH

Order no.: A100.11.32

**Application:**

For mounting milling cutters with transversal groove.

Note:

d = 40/d = 60: For large diameter face mill cutters with four additional threaded holes according to DIN 2079.

SK 30 without coolant exit bores on the end face

Delivery:

With drivers, cross head retaining screw and cylinder head retaining screw for cutters with central coolant. For d = 60 only with four fixation screws according to DIN 912.

- All holders are made of forged steel
- Specific, low warpage hardened
- Surface hardened HRC 58~60
- Hardening depth 0,8mm~0,9mm
- Taper angle tolerance < AT 3 according to DIN 2080
- Surface roughness Ra < 0,4 µm
- Tensile strength in the core of min. 800 N/mm² after DIN
- All functional surfaces fine machined

Article properties

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|---------------|---------------------|
| TDCON: | h6 |
| ADINTMS: | ISO 12164 (HSK-A) |
| ADINTWS: | DIN 6357 (Quernut) |
| Auswuchtgüte: | G2,5 25.000 1/min |
| BD1: | 78 |
| CXSC: | Kühlkanäle |
| DCONWS: | 32 |
| DCP: | Ja |
| DCPS: | D10/H4,5 |
| HSK: | HSK-A 100 |
| LB: | 21 |
| LF: | 50 |

| | |
|--------------------------|-------|
| LSC: | 24 |
| max. Rundlaufabweichung: | < 5µm |